

# HVAC Equipment Catalog

**MARCH 2023**

## EMPRO HYDRAULIC 52" SHEARS

- Capacity: 14ga and 10ga mild steel
- Includes: 24" rack and pinion back gauge, front material support arms
- Single stroke, continuous stroke and jog modes

Model	Description	Prices	Special
H5214	52" x 14ga Hyd Shear 220/3 Phase	\$13,995	<b>\$12,995</b>
	52" x 14ga Hyd Shear 575/3 Phase	\$13,995	<b>\$12,995</b>

Model	Description	Prices	Special
H5210	52" x 10ga Hyd Shear 220/1 Phase	\$18,995	<b>\$16,995</b>
	52" x 10ga Hyd Shear 220/3 Phase	\$17,995	<b>\$15,995</b>
	52" x 10ga Hyd Shear 575/3 Phase	\$17,995	<b>\$15,995</b>

Model	Description	Price
H6014	60" x 14ga Hyd Shear 220/3 Phase	\$15,995



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## JOUANEL CGII3080A-BAE SHEAR

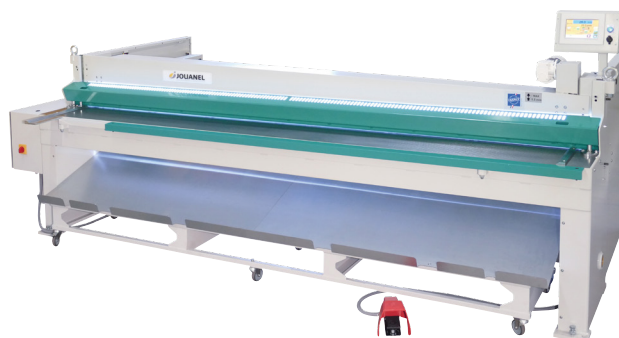
- Model: CGI3080-BAE
- Cutting Length: 10ft
- Capacity: 14ga aluminum, 16ga mild steel
- Speed: 25 strokes/minute
- Sheet support system
- Front material return with mobile cart
- Adjustable backgauge fingers
- CNC touch screen control
- Motorized backgauge
- Electrics: 220V 3PH 60Hz

**\$49,995**

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# EMPRO SPOTWELDERS

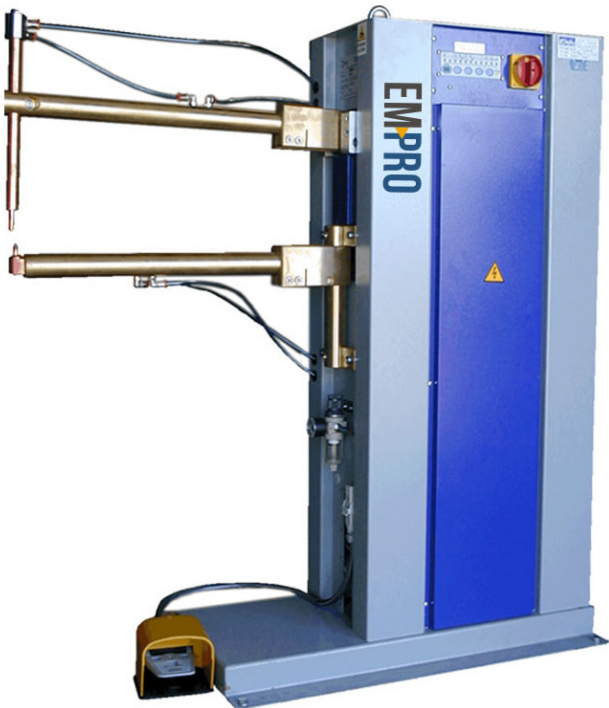
25KVA | 35KVA | 50KVA (Air & Foot Operated)

Model	Description	Price
PB126S2	25 KVA Foot w/Simple S2 Control	\$8,035
PBP126PX	25 KVA Air w/Programmable PX1700 Control	\$8,555
PBP136PX	35 KVA Air w/Programmable PX1700 Control	\$9,150
PBP151PX	50 KVA Air w/Programmable PX1700 Control	\$10,565

Prices shown: 220 volt single Phase, 575 volt optional  
Prices shown: 30" arms lengths



**INCREASE PRODUCTION QUALITY  
AND YOUR PROFIT**



**MODEL PBP  
AIR OPERATED**

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**MODEL PB  
FOOT OPERATED**

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## GRIPNAIL MODEL 7105HS “HIGH SPEED” GLIDING HEAD POWER PINNER

- Moving head: Speeds production
- Flange cutouts: Permit continuous lining of flat or L section flanged duct
- New improved reliability: The PowerPinner Glider 7105 Moving Head Welder uses a PLC (Programmable Logic Control) and non-contact proximity sensors in place of pneumatic valves and mechanical actuators
- Easy to operate: Simple logical controls reduce operation training
- Standard 5 foot throat: Fastens large duct sections, reducing material handling

**\$32,100** (Fixed Head Model - 7005HS - **\$24,810**)

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## EMPRO MANUAL SLIP ROLLERS

### SPECIAL INVENTORY CLEAROUT

	R-3622	R-5016
Capacity	36" x 22ga	50" x 16ga
Roll Diameter	2"	3"
Price	\$1,395 <b>\$1,250</b>	\$3,395 <b>\$2,795</b>
Notes	<ul style="list-style-type: none"> <li>• Available with polished and ground rolls.</li> <li>• Optional floor stand: \$235</li> </ul>	

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## EMPRO POWERED SLIP ROLLERS

	R-3622E	R-5016E
Capacity	36" x 33ga	50" x 16ga
Roll Diameter	2"	3"
Power	220/1/60	220/1/60
Price	<b>\$4,195</b>	<b>\$5,795</b>
Notes	Available with polished and ground rolls	

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Spiral-Helix, Inc.

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**1.800.665.8089**

## GORELOCKER SPORT PLUS

The Gorelocker Sport Plus offers an alternative to welded elbows, reducers, end caps and off-sets.

- Diameter: 5" – 50"
- Motor: 5.4 HP
- Maximum thickness: .050"
- Weight: 1650 lbs

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## STITCH WELDER

The Stitch Welder Pro 2.0 is designed to give you a perfect air-tight seam throughout the whole welding length.

- Highest welding speed in the industry.
- Mercury free welding rollers
- Spiro® control system, easy recipe management, load, save, or backup with just a click.

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## 3600 TUBEFORMER

The Tubeformer 1602/3600 has been widely recognized in the HVAC and sheet metal industry as the spiral duct machine with outstanding quality, reliability, and performance-driven approach. Available in 3 options: standard, pro, and heavy gauge.



Performance Tested	Standard	Pro - High Speed	HD - Heavy Gauge
	# of 10 ft. lengths/hour		
4" dia. x 0.020" thickness	180	250	180
20" dia. x 0.028" thickness	53	85	53
50" dia. x 0.035" thickness	23	40	23

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## CORNERMATIC PLUS VERSA

- All the benefits and features of the Cornermatic Plus with the versatility for both fittings and straight duct
- Scissor table allows the machine to be raised to table height for fittings and lowered into the floor for large straight duct and larger fittings.

**Starting at \$45,000 USD**

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## WHISPERLOC-PRO XVI

- 16ga Mild Steel Capacity
- Adjustable height from 18" – 72"
- Closes Pittsburgh seams with Transverse (TDC/TDF) connection or slip and drive in a fraction of the time and without the noise of an air hammer!

**Starting at \$41,000**

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## DUAL SIDE DRIVE PLASMA TABLE

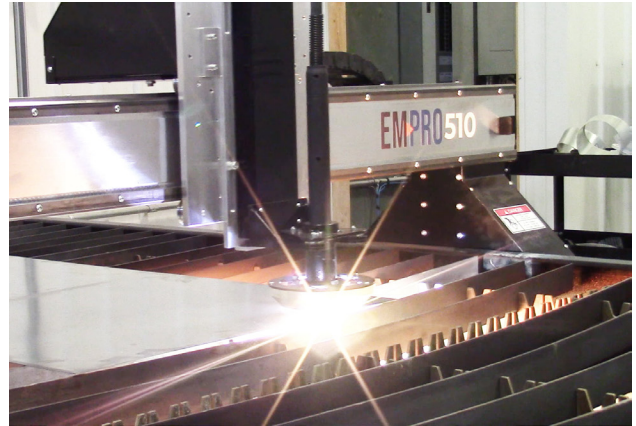
IN STOCK

- Model: 510
- Cutting area: 5'x10'
- Compact unitized construction
- Fully-welded frame, heavy duty material support
- 6"x6" precision machined aluminum gantry engineered for maximum stiffness, 5.5" clearance under gantry
- Oversized self-cleaning dual v-groove bearings riding on hardened machined v-guide rails
- Dual linear bearings on Z axis for smooth lifter motion
- Powerful stepper motors with zero backlash drive system
- Torch height controller with roller ball
- Touchscreen controller in industrial housing
- Integrated SilverNest CAD/CAM/CNC software designed to be user friendly for the novice or the experienced operator
- Laser cut slat brackets with offset slat pattern for increased table rigidity
- Dual side drive with fully enclosed Z axis motor, custom end trucks, all axis cable track

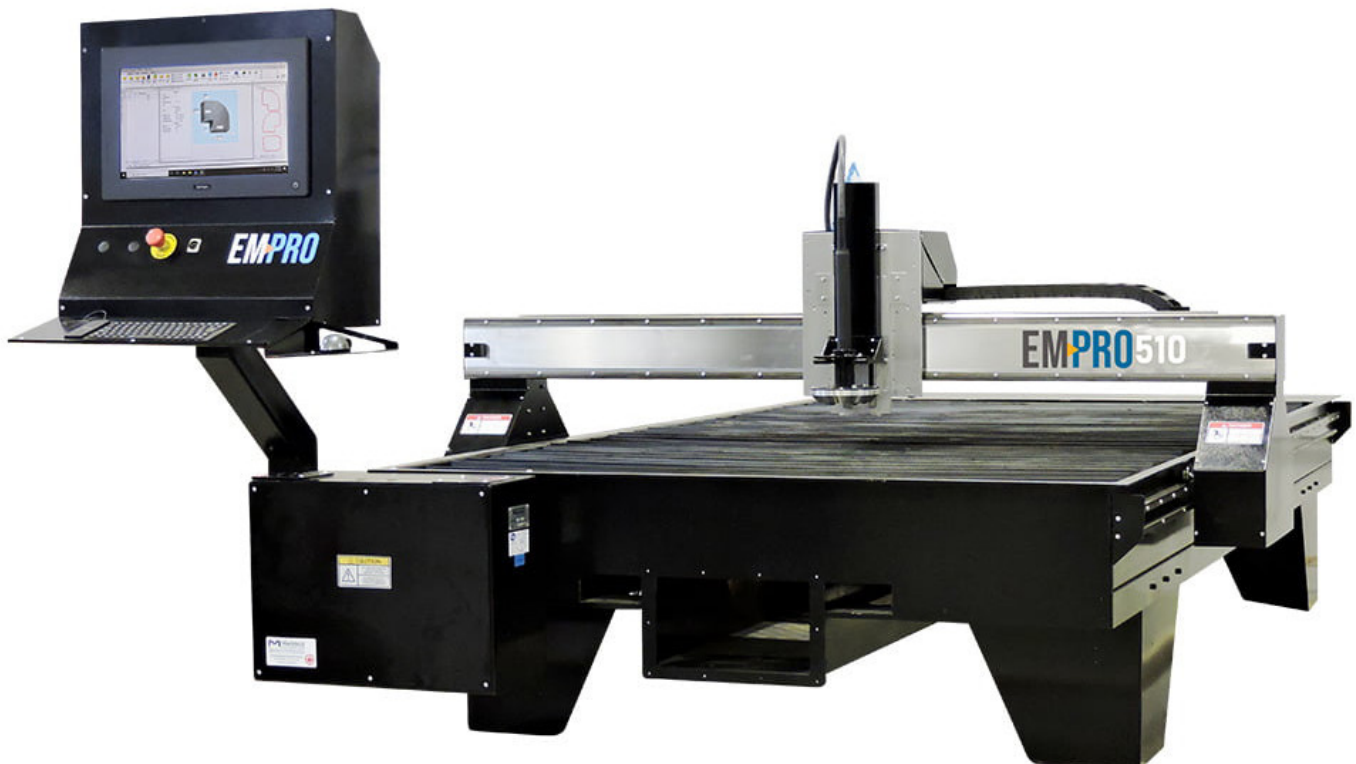
**Starting at \$57,995**

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# EMPRO



**INSTALLATION  
& TRAINING  
INCLUDED**

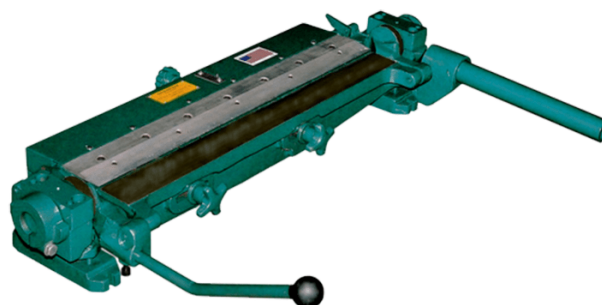


## TIN KNOCKER BARFOLDER

- Model: TK No. 30
- Capacity: 22ga
- Max. folding length: 30"
- Flange width range: 1/8"-1"
- Dimensions: 48" x 20" x 13"
- Shipping weight: 334 lbs.

**\$5,495**

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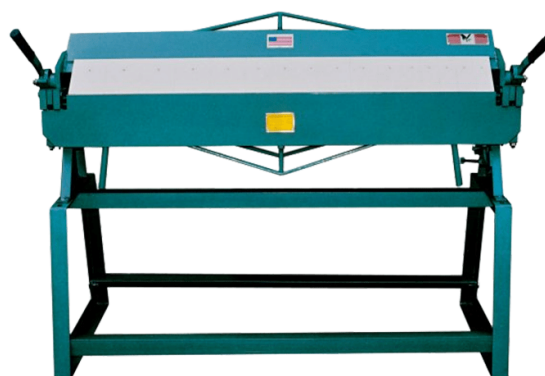


## TINKNOCKER MANUAL BENCH MODEL BOX & PAN BRAKES

Model	TK 2248	TK 1648
Capacity	4ft 22ga	4ft 16ga
Max. beam lift	7/8"	1.25"
Max. box depth	3"	4"
Min. reverse bend	5/16"	0.25"
Min. flange	3/8"	1"
Dimensions	64"x28"x32"	64"x28"x32"
Weight	356 lbs	493 lbs
Price	<b>\$2,100</b>	<b>\$2,995</b>

**Note:** Shown with optional stand

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## EMPRO 4ft 12ga HEAVY DUTY BOX & PAN BRAKE

	V-412-6	V-812-6	V1014-6
Capacity (MS)	12ga	12ga	14ga
Bending length	48"	96"	120"
Box depth	6"	6"	6"
Min. reverse bend	5/8"	5/8"	5/8"
Price	<b>\$9,895</b>	<b>\$12,495</b>	<b>\$18,995</b>

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## FLAGLER STANDARD PITTSBURGH ROLLFORMER

- Capacity: 20ga and lighter
- Depth of pocket: 5/16"
- Forming speed: Approx. 23ft/min
- Electrics: 3/4HP 115V 1PH
- Weight: Approx. 250 lbs
- Includes: Power flanging attachment
- Optional auxiliary tooling: Drive cleat rolls, right angle flange rolls or Acme lock rolls

**\$11,195**

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## TIN KNOCKER 24ga PITTSBURGH ROLLFORMER

- Model: TK 24
- Capacity: 24ga mild steel
- Depth of pocket: Approx. 5/16" with hammer edge of 3/8"
- Speed: Approx. 35 FPM
- Flange height: 3/16" (4.76mm)
- Electrics: 115V 1PH 60Hz
- Includes flanging attachment

**\$5,295**

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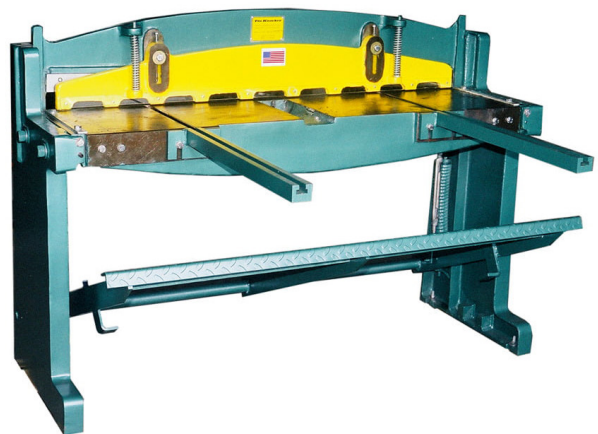


## TIN KNOCKER MANUAL FOOT SQUARING SHEAR

- Model: TK1652
- Capacity: 16GA Mild Steel
- Shearing Length: 52"
- Back Gauge: 25" with Engraved Rule
- Floor Space: 60" x 72"
- Dimensions: 60 x 34 x 42 in
- Weight: 1215 lbs

**\$5,695**

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All prices are in Canadian dollars unless  
otherwise stated.